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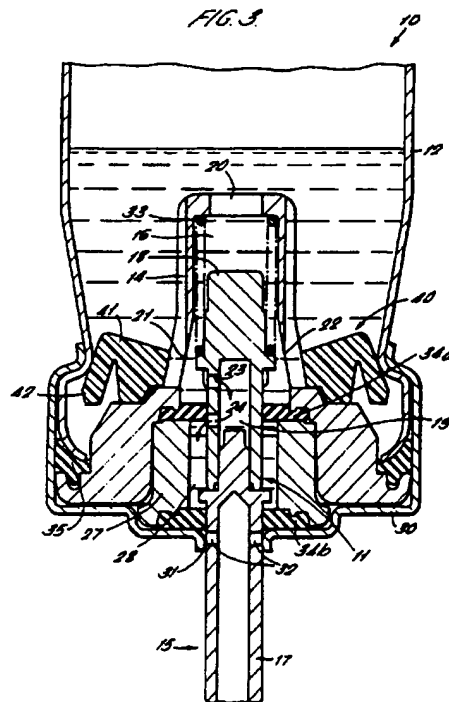
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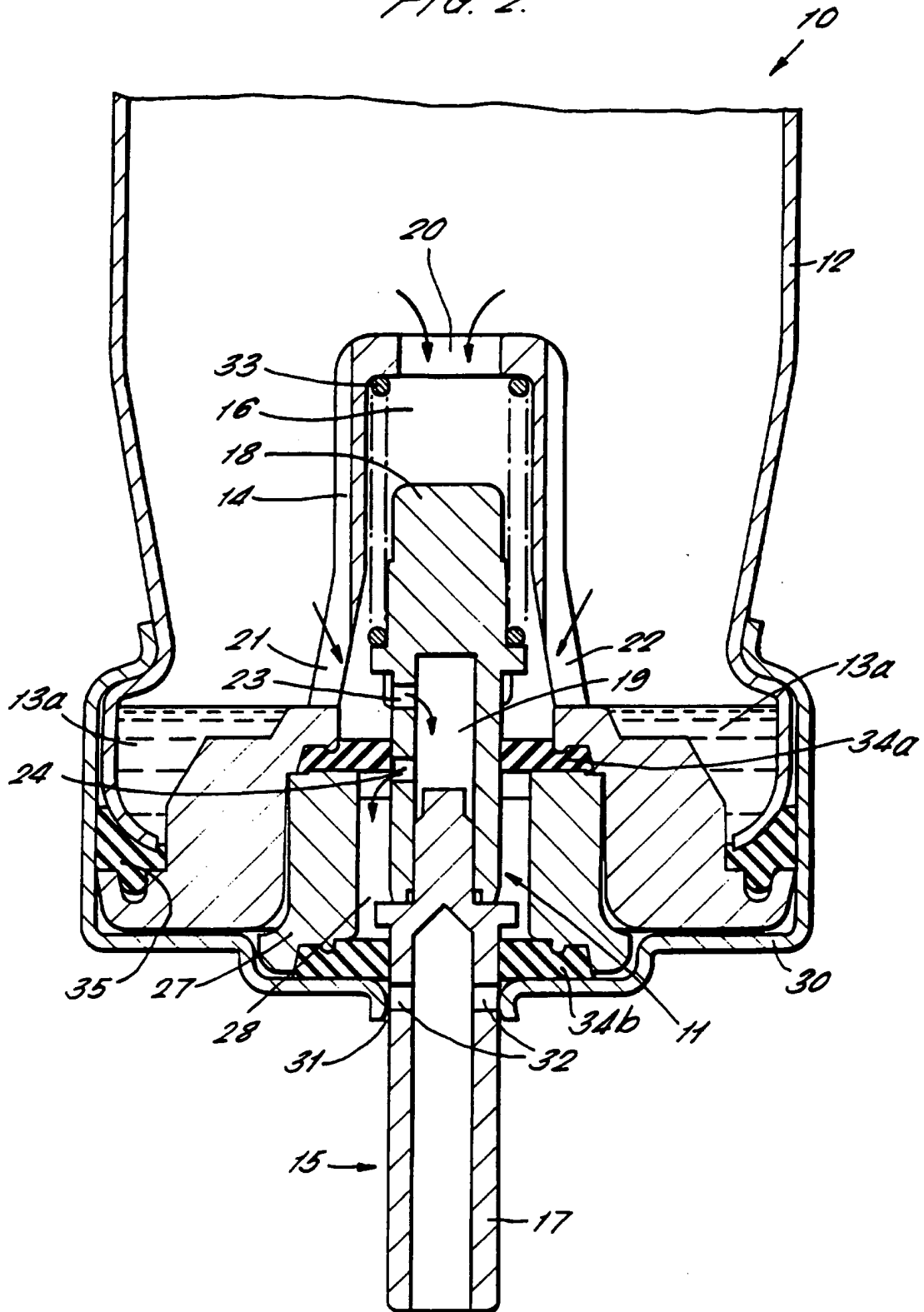
(54) Metered aerosol dispensing valve

(57) The invention relates to valves for apparatus for dispensing an accurately metered quantity of a liquid product from a pressurized container. The dispensing apparatus comprises a metering valve comprising a valve body 14 defining a chamber having one or more inlets for pressurized liquid and an annular seal member 40 positioned around the valve body and in sealing contact with an inner surface of the container 12. The seal member 40 comprises an annular inner section 41 providing a liquid flow path from the container to one or more inlets providing support for an outwardly extending flexible outer flange section 42 which flexes to make sealing contact with the container.



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FIG. 2.



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FIG. 3

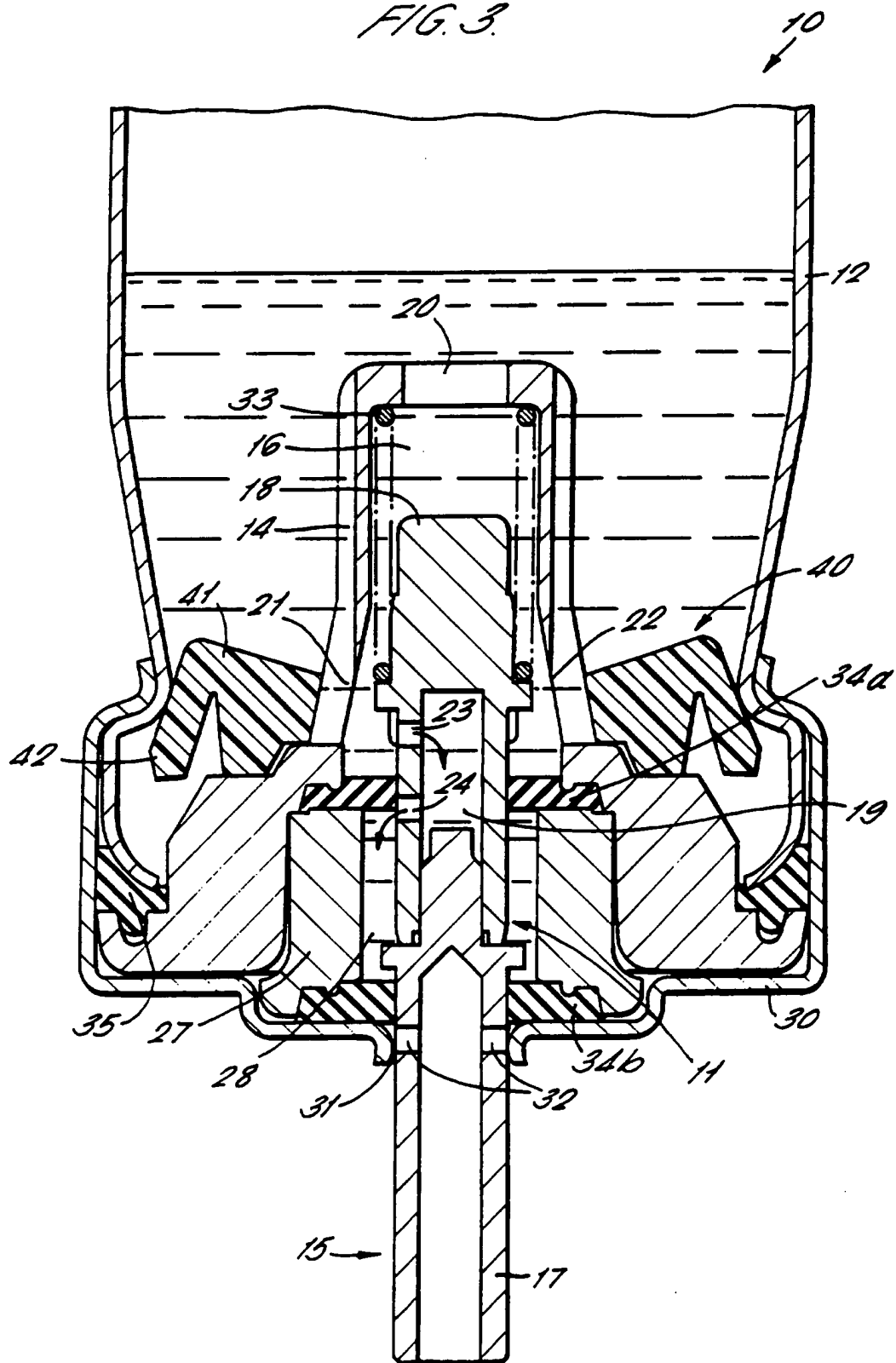
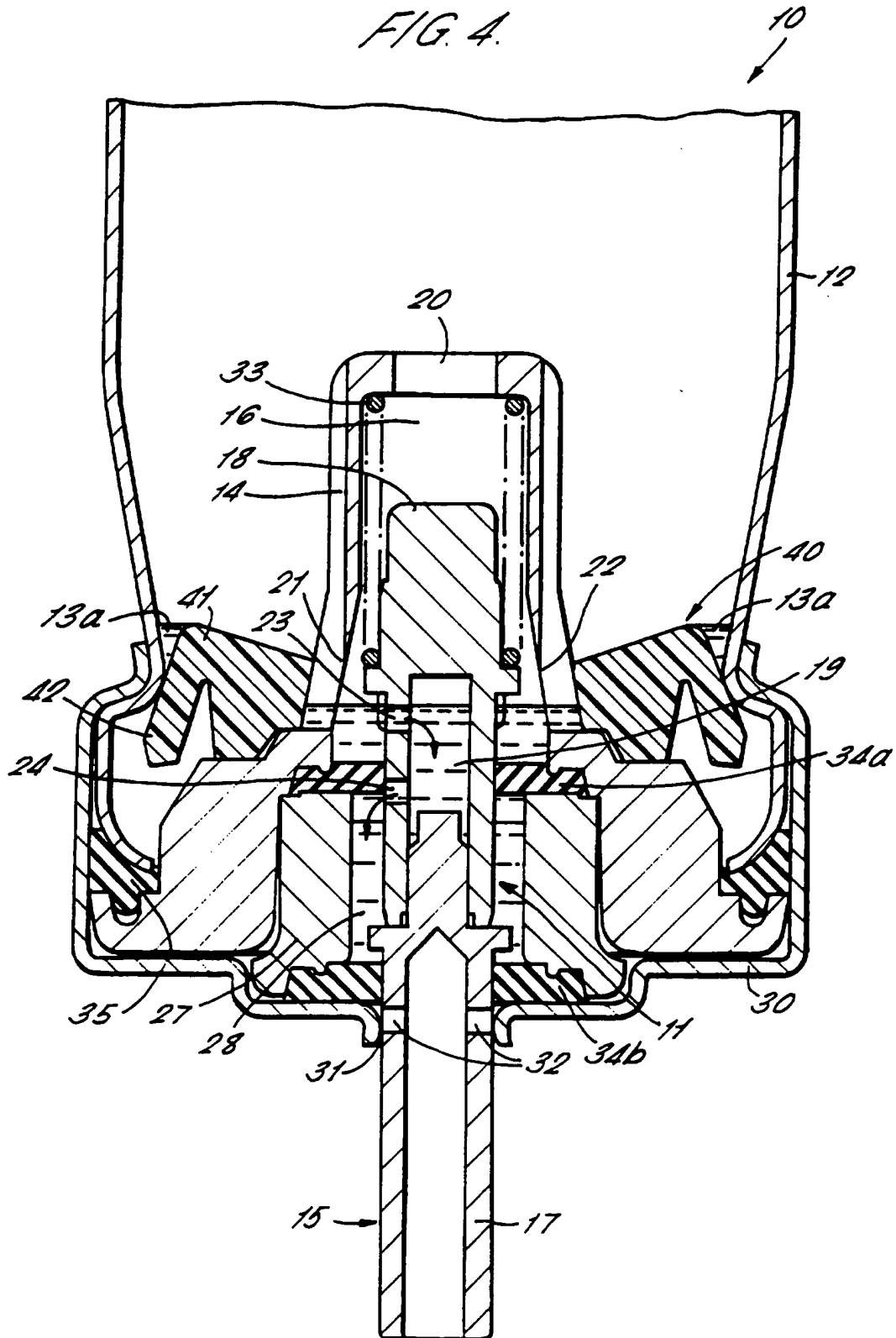


FIG. 4.



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FIG. 5.

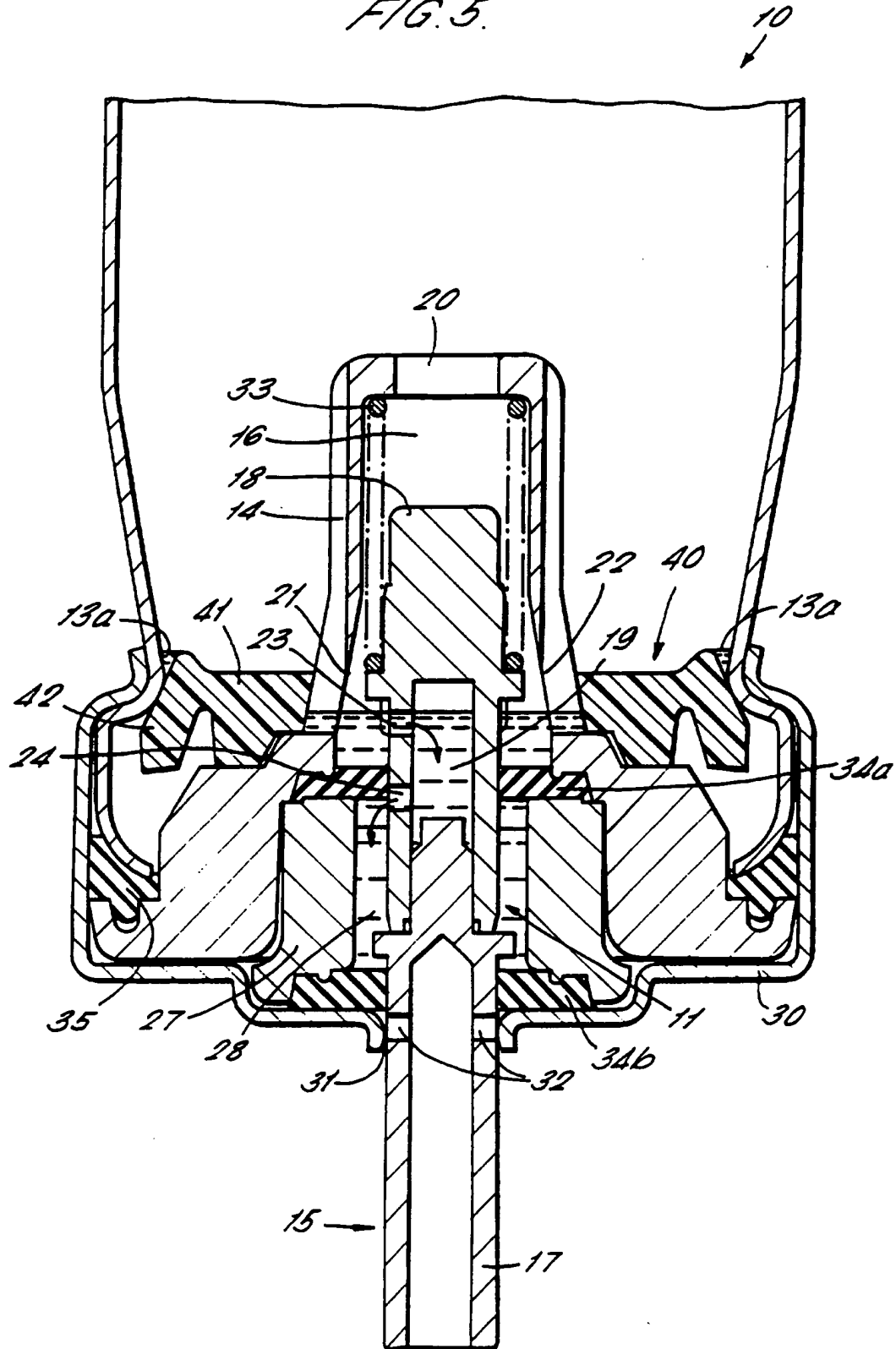
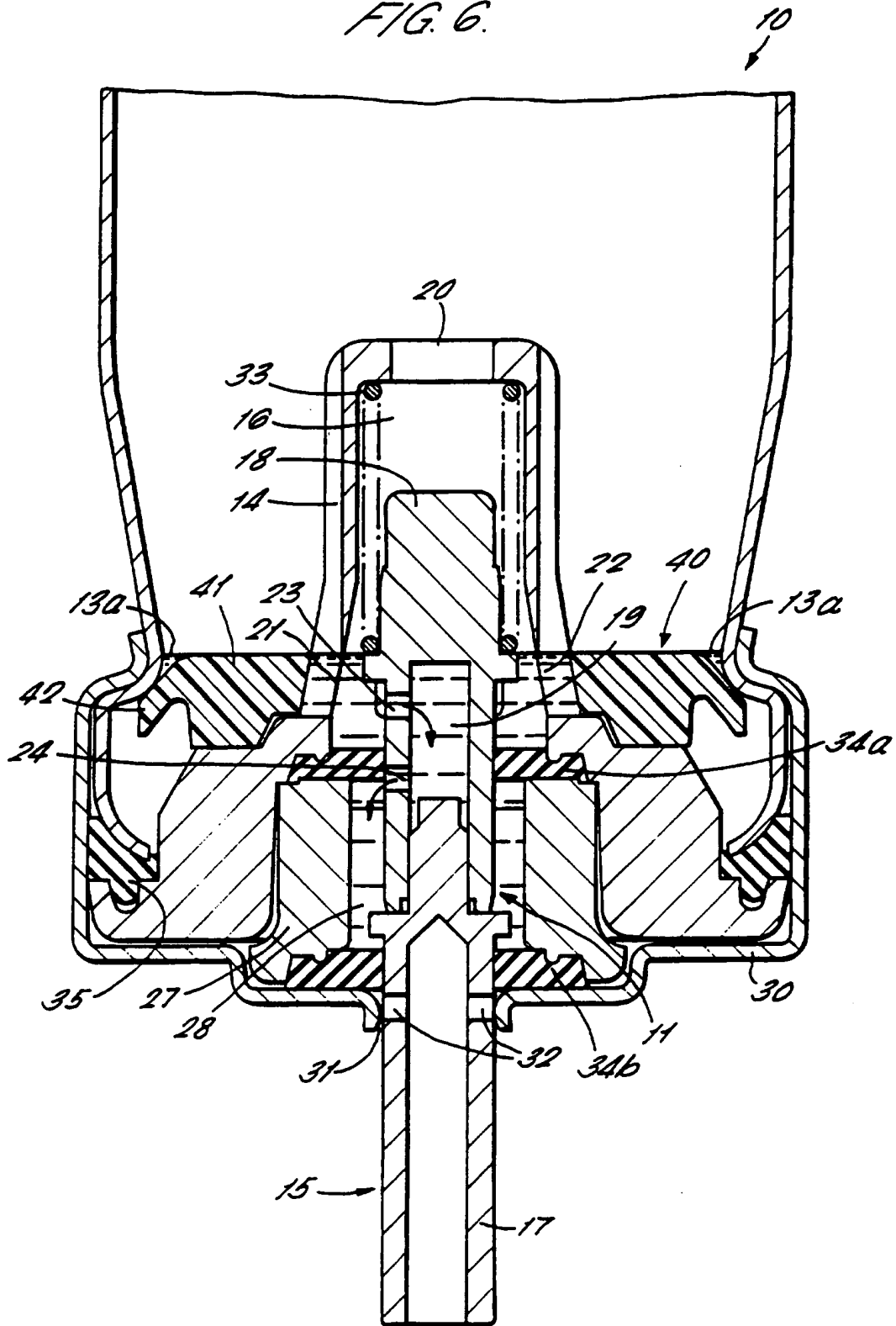
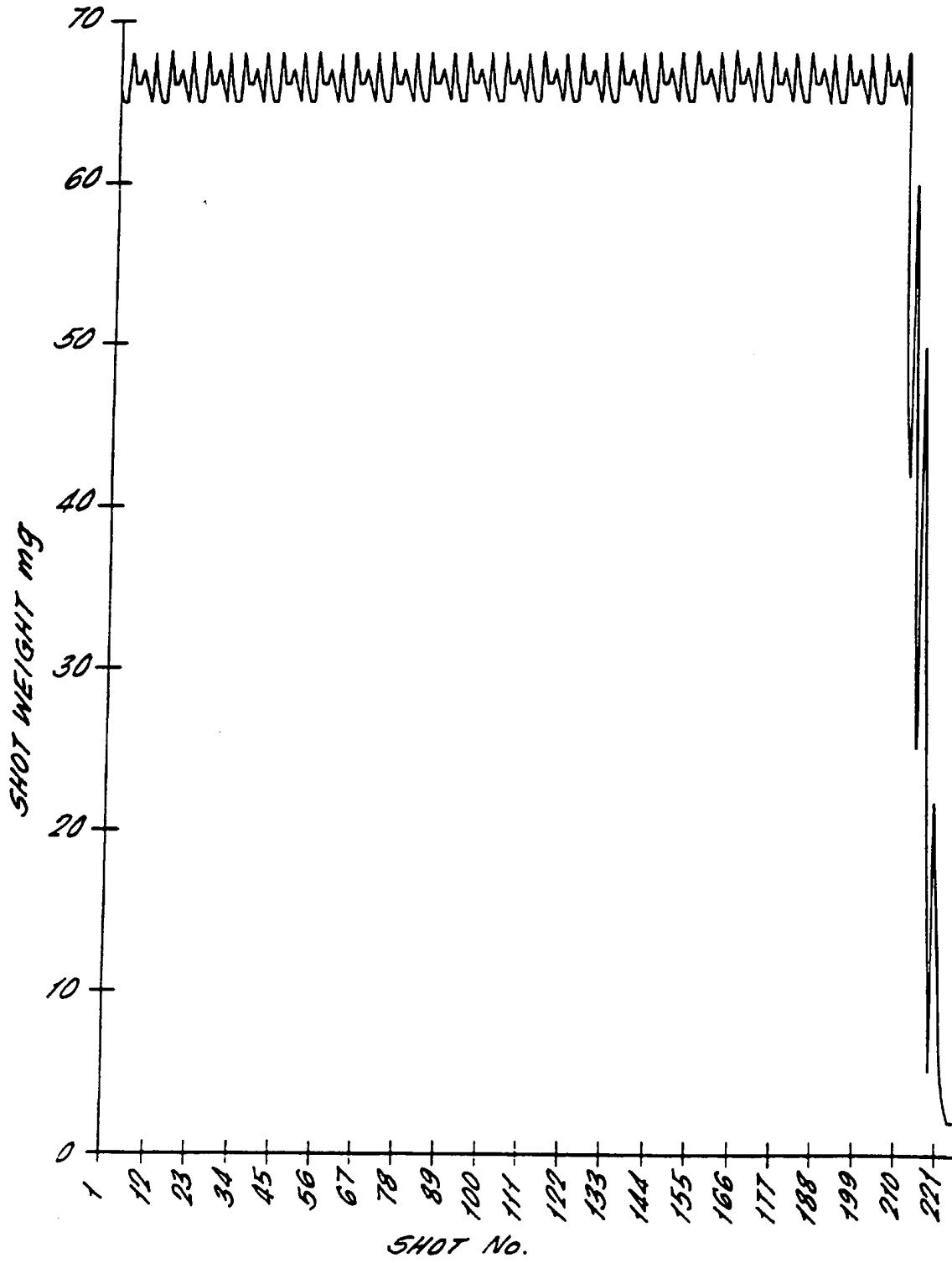


FIG. 6.

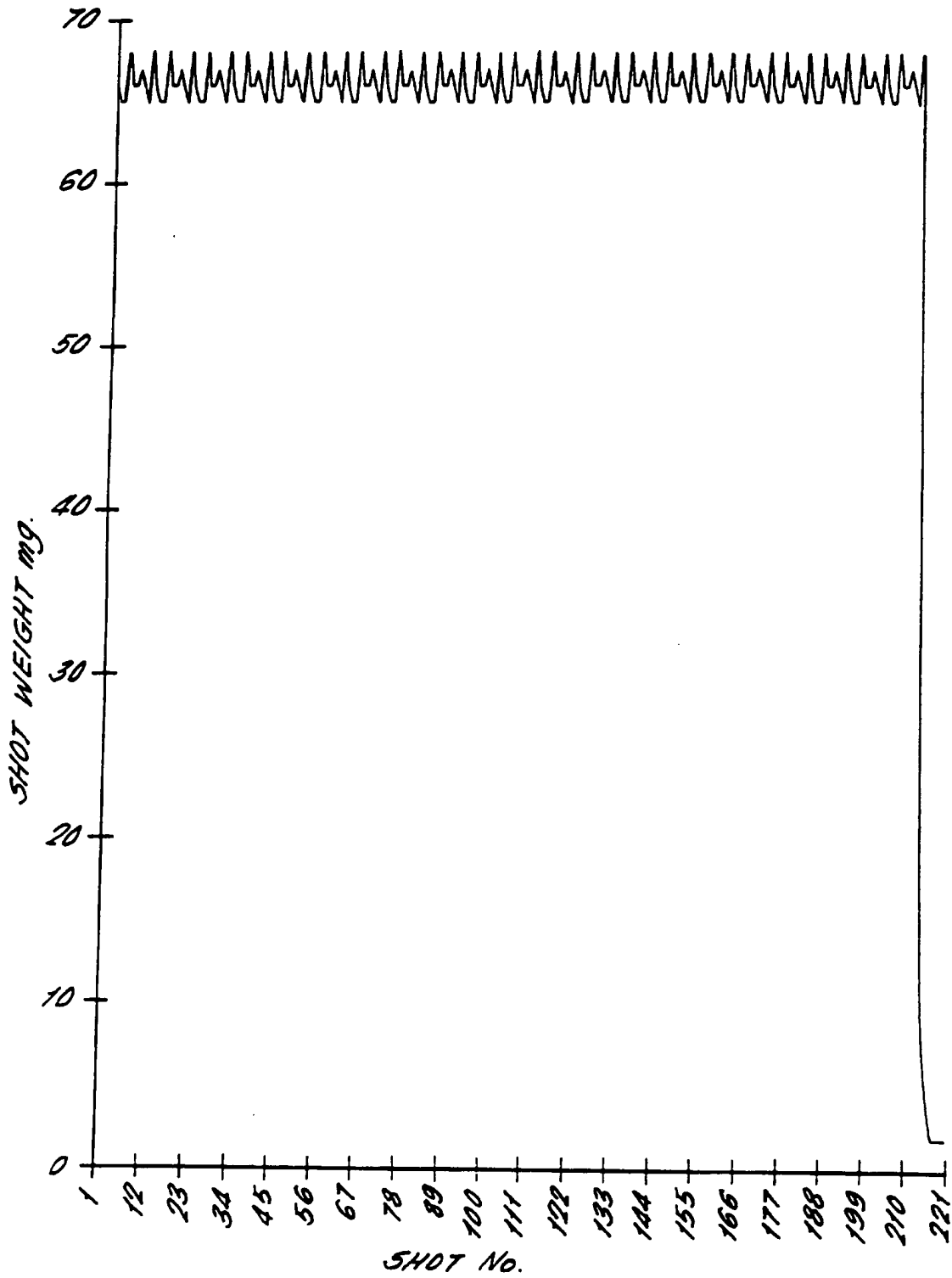


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FIG. 7.



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FIG. 8.



IMPROVEMENTS IN OR RELATING TO VALVES
FOR PRESSURISED DISPENSERS

5 The invention relates to valves for apparatus for dispensing a liquid product from a pressurised container where it is required to dispense an accurately metered quantity of the liquid product.

10 Pressurised dispensing containers are used for dispensing a wide variety of liquid products and generally employ a liquid propellant, such as a hydrocarbon or fluoro carbon, mixed with the liquid product having a sufficiently high vapour pressure at normal working temperatures to propel the liquid product through the dispensing apparatus.

15 The accuracy of the metered dose is very important in certain applications, such as dispensing medicaments from the first to the last dose. Dispensing containers therefore usually bear information pertaining to the number of metered doses available. This is usually less than the optimum
20 number of doses which could be obtained from the total volume of liquid in the container, as a certain quantity of the liquid cannot be dispensed accurately as the container gets emptier, and is therefore
25 wasted.

 The object of the present invention is to minimise the wastage of a liquid product as the container empties and to minimise the mobility of any product not easily dispensable.

30 According to the invention there is therefore provided dispensing apparatus comprising a metering valve for use with a container for pressurised liquid, the valve comprising a valve body defining a chamber having one or more inlets for pressurised liquid and
35 an annular seal member positioned around the valve

body and in sealing contact with an inner surface of the container, said seal member comprising an annular inner section providing a liquid flow path from the container to the one or more inlets providing support
5 for an outwardly extending flexible outer flange section which flexes to make sealing contact with the container.

The invention will now be described, by way of example only, with reference to the accompanying
10 drawings in which:-

Fig. 1 is a sectional elevation of conventional apparatus for dispensing a metered dose of a liquid;

15 Fig. 2 is a sectional elevation of the dispensing apparatus of Fig. 1 illustrating wastage of the product;

Fig. 3 is a sectional elevation of dispensing
20 apparatus according to the present invention;

Fig. 4 is a sectional elevation of the dispensing apparatus of Fig. 3 showing reduced product wastage;

25 Figs. 5 and 6 are sectional elevations of an alternative dispensing apparatus according to the present invention showing reduced product wastage;

Fig. 7 is a schematic plot of dose delivery from
30 conventional dispensing apparatus; and

Fig. 8 is a schematic plot of dose delivery from the apparatus of the present invention.

35 Referring to Fig. 1, there is illustrated

conventional dispensing apparatus 10 comprising a valve 11 which is fitted to a pressurised dispensing container 12 containing a liquid 13 to be dispensed in metered doses.

5 The valve 11 comprises a valve body 14 and a valve stem 15, which stem 15 is reciprocable axially within the body 14. The valve stem 15 shown in Fig. 1 comprises two sections, a first portion 17 and a second portion 18. The second portion 18 of the valve stem 15 is solid at one end and hollow at the other end and a spigot on the end of the valve stem first portion 17 is located in the hollow end of the second portion 18 such that a by-pass chamber 19 is defined within the valve stem second portion 18. A pair of ports 23, 24 are defined in the side wall of the by-pass chamber 19 to permit the ingress and egress of liquid 13 respectively. The first portion 17 defines a bore communicating with ports 32 in the side walls of the first portion 17. The valve stem 15 may alternately be molded as a single part.

 The valve body 14 is substantially funnel-shaped, the narrow section of which defines a collecting chamber 16 which extends around the second portion 18 of the valve stem 15. The collecting chamber 16 has an aperture 20 at one end and further apertures 21, 22 which allow the ingress of liquid from the dispensing container 12.

 In the wider section of the valve body 14 is located a cup 27 which defines an annular metering chamber 28 through which the valve stem 15 passes. The ports 32 permit the ingress of liquid 13 into the valve stem 15 from the metering chamber 28.

 The valve 11 is held in place on the dispensing container 12 by a crimped cup 30 such that the valve stem 15 projects through an aperture 31 in the cup 30.

An annular can seal 35 provides a seal between the cup 30, the valve body 14 and the container 12.

5 A pair of annular sealing rings 34a, 34b are located at either end of the cup 27 around the valve stem 15. The ring 34a is sandwiched between the cup 27 and the crimped cup 30 and the ring 34b between the cup 27 and the valve body 14, so that the valve stem 15 can slide relative to the rings 34a, 34b.

10 The valve 11 is actuated by manual depression of the valve stem 15 and the operation of the valve 11 is such that at each depression of the valve stem 15 a volume of liquid 13 equal to the contents of the metering chamber 28 is discharged therefrom, via ports 32 and through the stem 15. The valve stem 15 is
15 returned to its rest position with the ports 32 sealed off from the chamber 28 by the sealing ring 34b by a return spring 33 acting between the valve stem second portion 18 and the inside of the collecting chamber 16. As the valve stem 15 returns to its rest position
20 the metering chamber 28 is replenished by an influx of liquid 13 which enters the collecting chamber 16 through the apertures 20, 21, 22, passes through the by-pass chamber 19 via ports 23, 24 and into the metering chamber 28.

25 It should be noted that, when the valve stem 15 is depressed for the dispensing operation, the metering chamber 28 is sealed off from the by-pass chamber 19 as the port 24 moves past the sealing ring 34a.

30 Turning now to Fig. 2, the dispensing apparatus 10 is illustrated at the end of its pack life. The level of liquid 13 in the container has dropped below the apertures 21, 22 and can therefore no longer enter the collecting chamber 16. Although tipping and
35 shaking the apparatus 10 can achieve a certain degree

of success in dislodging the remaining liquid 13a, this is very imprecise. As a result, this remaining product 13a cannot be dispensed in a controlled manner. This situation is reflected in the graph
5 shown in Fig. 7 which shows the weight of each shot (or dose) of liquid dispensed throughout the pack life, with the final few doses being erratic.

Referring to Fig. 3 the dispensing apparatus 10 according to the present invention, further comprises
10 a sealing insert 40. The insert 40 is preferably made of a polymeric material such as polypropylene or polyamide (nylon). The sealing insert 40 comprises a substantially rigid annular inner section 41 which is positioned over the valve body 14 and dimensioned so
15 as to provide a sealing fit against the valve body 14. The insert 40 alters the flow path of the liquid 13 to the apertures 21, 22 to the collecting chamber 16. The annular section 41 generally has a conical or inwardly dished shape, therefore ensuring the optimum
20 fill level at the re-fill apertures 21, 22. The insert 40 has an outwardly extending flexible outer flange section 42 which has a diameter greater than that of a neck of the container 12 in which the insert 40 is located such that it flexes to seal
25 against the inner profile of the neck of the container 12. The insert 40 helps to fill and seal off the areas of the container 12 in which liquid 13 can be trapped and does not compromise the seal geometry of the can seal 35 of the dispensing apparatus 10 with
30 the insert 40.

As can be seen from Fig. 4, the amount of waste liquid 13a remaining towards the end of the pack life is substantially reduced from that shown in the conventional apparatus 10 illustrated in Figs. 1 and
35 2. The improvement in the efficiency of dispensing at

the end of the pack life is illustrated in Fig. 8 which shows a good life performance to the final shots.

5 In addition to reducing the quantity of waste liquid 13a in the dispensing apparatus 10, the sealing insert 40 also reduces the surface area of the can seal 35 which is exposed to the product which increases its life span and reduces the risk of any contamination of the liquid 13. The gasket area
10 defining the seal between the cup 30 and container 12 is to a greater degree mechanically isolated from the product 13, thereby increasing the efficiency of the can seal 35.

15 It should be noted that the sealing effect of the insert 40 is not always 100% so these advantages depend on the actually sealing efficiency of the insert 40. It does, however, provide a substantial improvement over the prior art.

20 As the rigid section 41 of the sealing insert 40 remains clear of the container 12, this ensures an optimum seal between the flexible section 42 and the container 12 and does not restrict the compression of the can seal 35 during crimping of the cup 30 to the container 12.

25 In a modified embodiment of the invention, the valve body 14 may have locating pips on its outer surface to assist in the positioning of the sealing insert 40.

30

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CLAIMS:

1. Dispensing apparatus comprising a metering valve
for use with a container for pressurised liquid, the
5 valve comprising a valve body defining a chamber
having one or more inlets for pressurised liquid and
an annular seal member positioned around the valve
body and in sealing contact with an inner surface of
the container, said seal member comprising an annular
10 inner section providing a liquid flow path from the
container to the one or more inlets providing support
for an outwardly extending flexible outer flange
section which flexes to make sealing contact with the
container.
15
2. Dispensing apparatus as claimed in claim 1 in
which one surface of the seal member inner section has
an inwardly dished shape and the seal member is
located with the bottom of the dish adjacent the one
20 or more liquid inlet ports.
3. Dispensing apparatus as claimed in claim 1 or
claim 2 further comprising a cap in sealing engagement
over a mouth of said container, the annular seal
25 member being located so as to isolate the seal between
said cap and said container from the pressurised
liquid in said container.
4. Dispensing apparatus as claimed in any one of the
30 preceding claims in which the outer flange section of
the annular seal member is of a resilient material.
5. Dispensing apparatus as claimed in any one of the
preceding claims in which the annular seal member is
35 of a polymeric material.

6. Dispensing apparatus substantially as
hereinbefore described with reference to and as shown
in the accompanying drawings.

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Patents Act 1977
Examiner's report to the Comptroller under Section 17
(The Search report)

Application number
 GB 9523444.9

Relevant Technical Fields

- (i) UK Cl (Ed.N) B8N NKB, NKX
 (ii) Int Cl (Ed.6) B65D 83/14 G01F 11/00, 11/32

Search Examiner
 MR S WALLER

Date of completion of Search
 9 JANUARY 1996

Databases (see below)

- (i) UK Patent Office collections of GB, EP, WO and US patent specifications.

Documents considered relevant following a search in respect of Claims :-
 1-6

(ii)

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Category	Identity of document and relevant passages	Relevant to claim(s)
X	GB 2209514 A (BESPAK) see page 6, line 22 to page 7, page 1, Figure 1	1-5

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